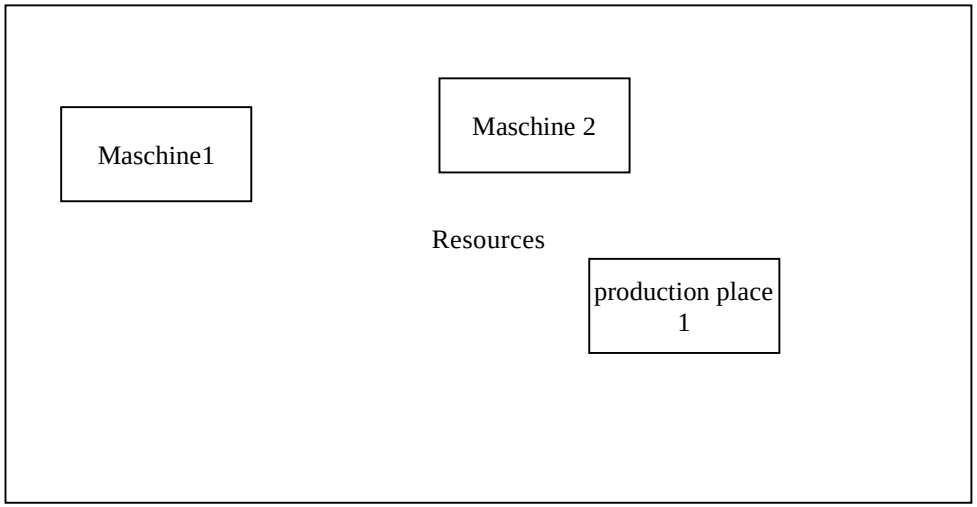
Production



Every production element
is a resource -> Rx

Ressource			industrial minutes		industrial minutes				
Attributes					Calculated fields				
Attributes by day	Starttime	Endtime	Production time	Free Time	capacity plan -> detail database	capacity forgive detail database			
example	8:00	22:00	14 h	2 h					
Attributes global	other table (service times, working personal, coasts, service parts ..)								

Ressource
model

Detail forgiven
time per job

Client order

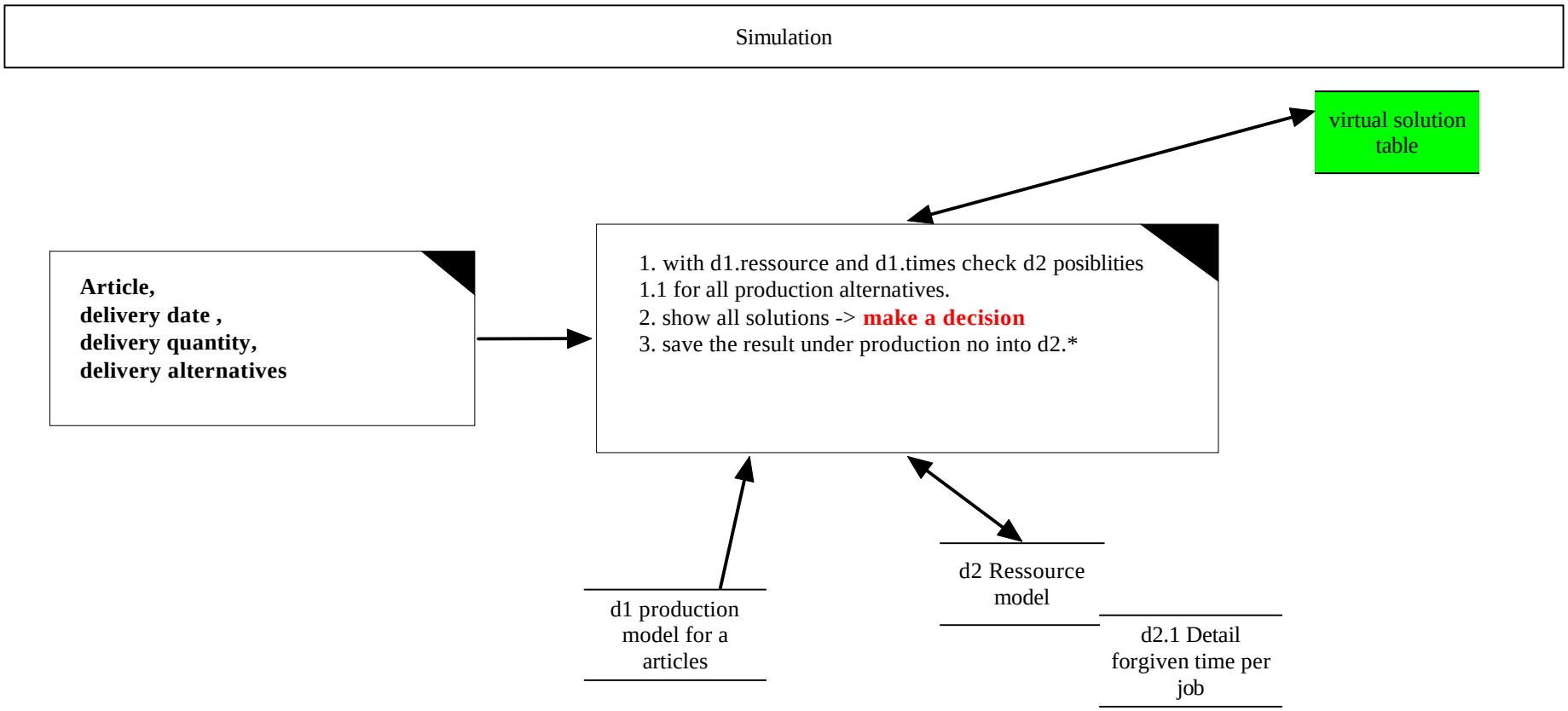
includes

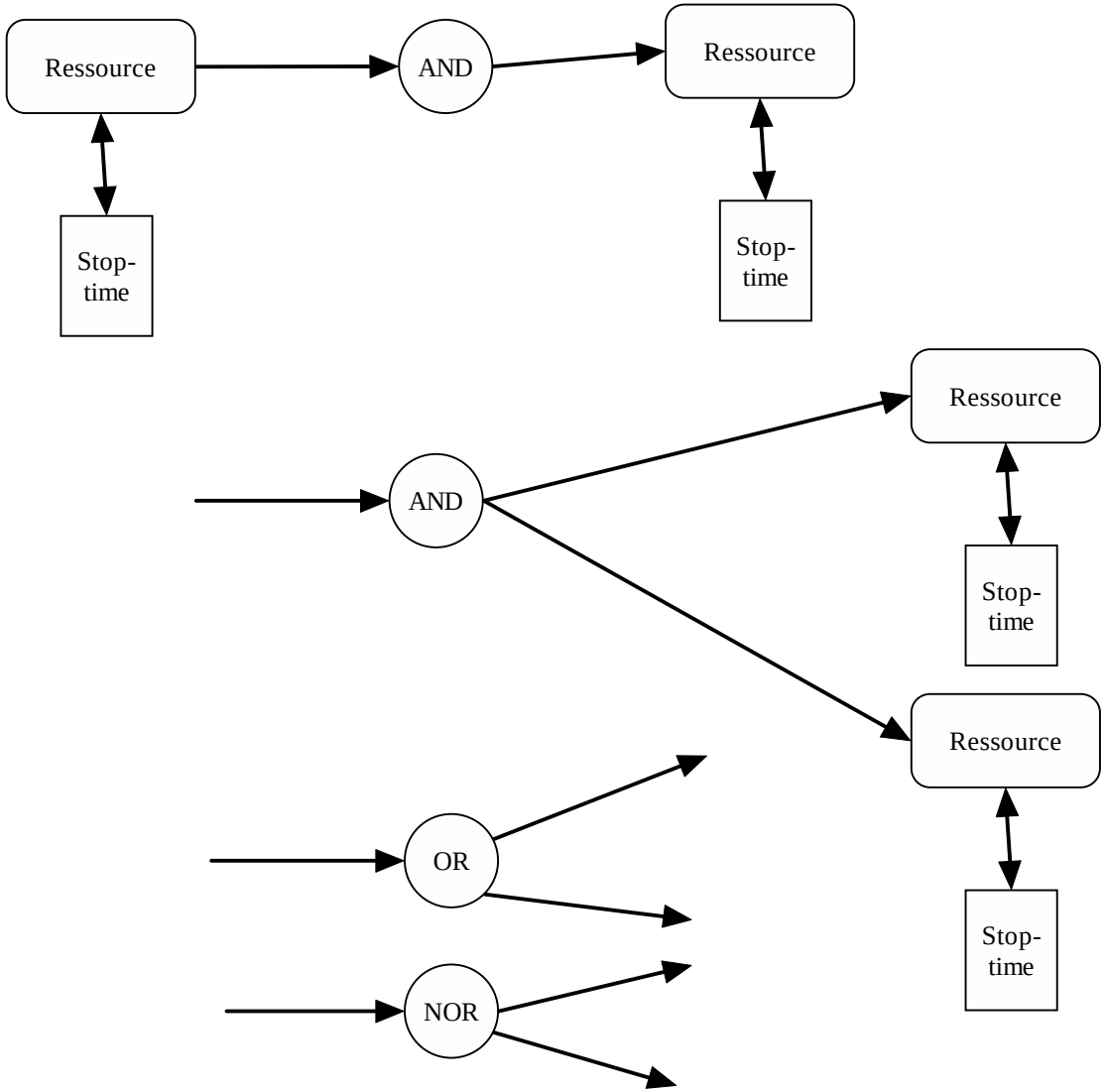
Article , Drawings , Partlist ..

delivery date

delivery quantity

production plan -> times, parts, production steps , resource assignment , different possible production models



Ressource Definiton

additional Stoptime to interrupt a running process